

Summary of Preliminary Assessment on Structural, Fire and Electrical Safety

Name of the Factory	: Aanytex Limited
Address of the Factory	: Plot no: 1260, Baonia, Turag, Uttara, Dhaka.
Present Status of the Factory	: Under Operation
Structural Assessment Conducted by	: TÜV SÜD Bangladesh (Pvt.) Ltd.
Date of Structural Inspection	: 2015-11-02
Fire Assessment Conducted by	: TÜV SÜD Bangladesh (Pvt.) Ltd.
Date of Fire Inspection	: 2015-11-02
Electrical Assessment Conducted by	: TÜV SÜD Bangladesh (Pvt.) Ltd.
Date of Electrical Inspection	: 2015-11-02
BGMEA Membership No.	: 5049
BKMEA Membership No.	: 1051

BASIC INFORMATION: The following general information was noted:

- i. Building Usage Type : Knit Garment Factory
- ii. Structural System : RCC Beam Slab Frame
- iii. Floor System : RCC Beam Slab
- iv. Floor Area : Ground floor = 3228 sft , Entire building = 13427 sft (Approx.)
- v. No. of Stories : GF+3 floors (4 Storey, top storey with profile shed roof),
No Basement
- vi. Construction Year : Construction started in 2006 and completed in a single phase.
- vii. Foundation Type : Isolated column footing
- viii. Design Drawings : Available (Approval for 3 storey RCC building from RAJUK on
11th June 2006 for industrial use).
- ix. Soil Investigation Report : Available.
- x. construction Materials : Brick aggregate in all columns, beams and slabs in all floors
- xi. Generator : The generator was located in front of the building at the east
side.

RECOMMENDATIONS FOR CORRECTIVE ACTION: No critical or high risk observation was found during the day of assessment in the factory. During the assessment, some non- conformities were found for which long term corrective actions have been suggested. There is no need to suspend operation in the factory.

Short Term (Immediate) : N/A

Mid Term (6-weeks) : N/A

Long Term (6-months) : 1. As-built architectural and engineering drawings to be prepared for unapproved floor and submitted for approval by appropriate authorities. As part of this process the building engineer will be required to make a number of checks on the as-built construction.

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The recommendations for **Fire & Electrical Safety** corrective action are:

(A): Recommendations for Fire Safety corrective actions:

<p>Immediate</p> <p><i>(the factory should not continue to be occupied until these non-conformities have been rectified):</i></p>	<p>N/A</p>
<p>Short Term</p> <p><i>(Actions that must be incorporated into a Fire Safety Management Plan immediately (1 ~ 2 weeks) and should be a regular activity</i></p>	<ul style="list-style-type: none"> • The minimum clear width of the pathway should be 0.9 meter • Remove all temporary items from all escape routes, aisles and passageway. • Provide aisle marking with arrow guiding and exit signage on all Evacuation pathways or provided with overhead signage fixed at ceiling level. <ul style="list-style-type: none"> - Illuminated exit sign should be posted above the exit door, - It should be clearly visible at all time, - Provide directional signs wherever necessary. - All exit doors should be clearly marked for easy identification. -Signage should be uniform. • Factory management should be checked alarm call points, alarm & detection system periodically and maintained the record properly. • Provide fire extinguisher at 1st & 3rd Floor and to keep the record for re filling & properly tagged. • The first aid hose and standpipe performance should be checked periodically and properly tagged. • Provide additional firefighting equipment like sand & water buckets near exit or easily accessible area for first phase firefighting. • Combustible materials should keep away from electrical appliances and all the lighting in finishing section must have protecting covers and wiring must be in conduits. • Fire drill should be conducted quarterly (4 times a year) in existing buildings as detailed under the Fire Safety Plan & should kept record properly.
<p>Mid Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 weeks)</i></p>	<ul style="list-style-type: none"> • Replace all existing exit doors on evacuation routes, exit doors with side hinged type door, which swing outward and in the direction of travel. Swinging of the door should not constrict the width of the corridor / passage below 0.9 meter. • Remove all locking device from all egress door. All exit doors should be open-able from the side they serve without the use of a key. • Provide handrails on both side of each stairway with height of 0.9m measured from the nose of stair to the top of the handrail. • Doors in stair should be outward opening, side-swing, self-closing,

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	<p>non-lockable 1.5 hours fire rated doors in all stair way encloses.</p> <ul style="list-style-type: none">• Provide 2 hour fire rated construction at unprotected opening window, which is adjacent to external staircase.• Prepare proper plan and design for fire rated barrier for 2 hour fire rating separated corridor with 1.5 hour fire rated door at ground floor.• Prepare proper plan and design for 4 hours fire rated barriers with 2 hours fire rated doors at ground floor generator room, which located at the adjacent to final evacuation route of stair-1 and stair-2.• Prepare proper plan and design for 2 hrs fire rated barrier with 1.5 hrs fire rated door for storage area.• Prepare proper plan and design for 4 hours fire rated barriers with 2 hours fire rated door at ground floor & 1st floor boiler room, which located at the adjacent to rest of the operational areas.• The egress paths should be illuminated with emergency lighting with power back-up supply & illumination should be a minimum of 10 lux for all corridors & exit doors. Aisles should be provided with a minimum 2 lux.• The stairway should be illuminated with emergency lighting with power back-up supply & illumination should be a minimum of 10 lux for stairway.• Produce design and plan for automatic detection system with automatic fire alarm.• Install Manual activation call point at all exit routes• Automatic alarm systems must be provided throughout the factory; the alarm must be automatically triggered on detection of a fire.• Provide adequate nos. of smoke detectors to cover the whole factory building.• Prepare proper design and plan for dedicated fire pump with alternate backup power supply.• Prepare plan and design for dedicated water storage tank for firefighting operation as per RMG guideline.• Power backup supply should be provided for fire alarm system.• Visual alarm should be placed at the generator room.• Update fire license / permit from issuing authority. -Cover all units / floors in a valid fire license• Obtain the boiler license from the proper issuing authority.• Obtain the boiler operator license from the proper issuing authority.
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<p>Long Term</p> <p>(The remedial works indicated must be carried out within a period of 6 months)</p>	<ul style="list-style-type: none"> • All stairway to have direct access to outside of the factory building, which requires 2 hour fire rated construction with 1.5 hour fire rated door at ground floor for fire separated corridor. • Provide 4 hours fire rated barriers with 2 hours fire rated doors at ground floor generator room, which located at the adjacent to final evacuation route of stair-1 and stair-2. • Provide 2 hrs fire rated barrier with 1.5 hrs fire rated door for storage area. • Provide 4 hours fire rated barriers with 2 hours fire rated door at ground floor & 1st floor boiler room, which located at the adjacent to rest of the operational areas. • Install automatic detection system with automatic fire alarm. • Install dedicated fire pump with alternate backup power supply. • Provide sufficient number of hose pipe with respect to area and travel distance as per RMG guideline. • Stand pipe supplying first aid hose should have minimum pressure of 200 KPa. • Provide dedicated storage tank for firefighting operation
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(B): Recommendations for Electrical Safety corrective actions:

<p>Immediate</p> <p><i>(the factory should not continue to be occupied until these non-conformities have been rectified):</i></p>	<ul style="list-style-type: none"> • Over current protection device (MCB/MCCB) was not installed for outgoing circuit at Main distribution board.
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<p>Short Term (<i>Actions that must be incorporated into a Fire Safety Management Plan immediately (a week) and should be a regular activity</i>)</p>	<ul style="list-style-type: none"> • All strands cables at exposed ends should be properly soldered / crimped and insulated. • Provide proper separate earthing/grounding to generator. Ensure that generator body frame to have two separate and distinct connections to the earth / ground.
<p>Mid Term (<i>The remedial works indicated must be carried out within a period of 6 weeks</i>)</p>	<ul style="list-style-type: none"> • Provide rubber mats of adequate size in front of all distribution panels. • Exit signs should be illuminated either by lamps external to the sign or by lamps contained within the signage. • Individual Fuse protection should be provided to every 15A socket. • 1. All stranded conductors > 6mm² to be provided with cable sockets. • 2. All stranded conductors < 6 mm², at exposed end should be soldered / crimped. • The electrical panels to be of metal case and should be marked with “Danger 415 Volts” and identified with proper phase marking and danger signage. • Provide proper clearance of 0.8 - 1.0 m in front of distribution panels. • Provide cable connections with properly soldered / welded lugs at (DBs). Ensure that all the electrical connections are properly secured with lug. • Select conductors and MCCB/MCB with adequate sizing without exceeding permissible current carrying capacity for insulation. • Avoid looping at MCB terminal, bunch of cable at bus bar terminal, use individual circuit and over current device for every incoming and outgoing circuit at the distribution boards. • Provide circuit diagram /circuit list with proper current ratings and fuse size, marking for DBs identifying end use load, voltage, number of phases. • Provide cable joints of porcelain / PVC connectors with PIB tape wound around before placing the cable in the box. • Provide separate earthing connection to electrical equipment. Ensure that earth potential provided for all parts of equipment / installation (other than live parts) and that continuous earth connection is provided back to the main intake supply earth.

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	<ul style="list-style-type: none"> • Provide adequate earthing to body and doors to all DB /. Ensure that all electrical panels provided with proper and separate earth potential.
<p>Long Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 months)</i></p>	<ul style="list-style-type: none"> • 1. Provide updated SLD matching the existing installation at the factory. 2. SLD to indicate exact positions of all points of switch boxes and other outlets. 3. SLD to be approved by the engineer-in-charge. • 1. Provide updated Electrical layout drawing prepared after proper locations of all outlets for lamps, fans, fixed and transportable appliances, motors etc. 2. Drawings to indicate exact positions of all points of switch boxes and other outlets to match existing installation. 3. As built drawing to be approved by the engineer-in-charge. • Provide 1.5 hour fire rated door & wall of the generator on ground level. • 1. Design to have proper segregation of different end used loads. 2. Wiring design to have separate and distinct sub-circuits for power and heating system. 3. All DBs to be placed conveniently. 4. Wiring to be neat, tidy and located near ceiling. • Provide calibrated Ammeter & Voltmeter at distribution board (MDB). • Relocate the MDBs with easy access. Ensure that MDB should have easy accessibility. • Energy meters should be installed at convenient height (At least 1.5 m above ground) with proper protection. • Review capacity of standby generator on basis of loads for essential lighting. Replace generator with larger capacity or install second generator if review indicates existing unit is too small. • Provide and maintain proper height of panel boards (< 2m from floor level). • 1. Wooden switchboards Base should be replaced by non-flammable materials. 2. Prefer switchboards made of non-flammable materials. • Each circuit should have a separate neutral (use of common neutral

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	<p>for more than one circuit shall not be permitted).</p> <ul style="list-style-type: none">• Provide the wiring in PVC conduits or in metallic GI pipes. Ensure that all electrical wiring should be covered in proper conduit pipes.• Seal the cable entry-exit points of (DB)'s with non-flammable materials. In addition: 1. Ensure that DB panels / Switchgears to be vermin / damp proof. 2. Ensure all unused holes / openings in DBs to be blocked properly.• Provide the ECC to meet minimum cross-sectional area as per table 4.5. <p>2. Ensure that connections between conductors / equipment provided to durable electrical continuity and adequate mechanical strength and protection.</p> <p>3. The continuous earth connection is provided back to the main intake supply earth.</p> <ul style="list-style-type: none">• Provide adequate protection against lightning depending on the probability of a strike and acceptable risk levels at roof top of building.
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