

## Summary of Preliminary Assessment on Structural, Fire and Electrical Safety

Name of the Factory	: DEWAN BARI KNIT TEXTILE LTD.
Address of the Factory	: Chandra, Kaliakoir, Gazipur, Bangladesh,
Present Status of the Factory	: Under Operation.
Structural Assessment Conducted by	: TUV
Date of Structural Inspection	: 21 <sup>st</sup> May, 2015
Fire Assessment Conducted by	: TUV
Date of Fire Inspection	: 21 <sup>st</sup> May, 2015
Electrical Assessment Conducted by	: TUV
Date of Electrical Inspection	: 21 <sup>st</sup> May, 2015
BKMEA Membership No.	: 961.

### **BASIC INFORMATION:**

The assessed factory building was a 2 Storey RCC building. The structural system of the building was beam column frame and beam slab floor system. DEWAN BARI KNIT TEXTILE LTD. operates in the building as ownership basis. The following general information were noted:

i. Building Usage Type	: Knitting Garment Factory.
ii. Structural System	: RCC beam column frame structure system.
iii. Floor System	: RCC beam slab floor system.
iv. Floor Area	: Plinth level area is 4212 sft. and total area of the factory is 9404 sft.
v. No. of Stories	: 2 Storey.
vi. Construction Year	: 2013
vii. Foundation Type	: Isolated footing foundation.
viii. Design Drawings	: Not available (As-built structural drawing was available but no approval)
ix. Soil Investigation Report	: Unavailable.
x. Construction Materials	: Brick aggregate. (Identified by removing plaster)
xi. Generator	: Separate ancillary shed building at the south side of the building.

### **RECOMMENDATIONS FOR CORRECTIVE ACTION:**

The recommendations of corrective action for both Structural and Fire & Electrical Safety comprises in Short Term, Mid Term and Long Term basis.

The recommendations for **Structural Safety** corrective action are:

Short Term (Immediate)	: None.
Mid Term (6-weeks)	: <ul style="list-style-type: none"><li>• As-built architectural and structural drawings to be prepared and submitted for approval by appropriate authority. As part of this process the building engineer will be required to make a number of checks on the structural design.</li></ul>
Long Term (6-months)	: <ul style="list-style-type: none"><li>• Exposed rebar need to be covered by lean graded concrete as remedial actions as directed by the Building Engineer.</li></ul>

The recommendations for **Fire & Electrical Safety** corrective action are:

#### ***(A): Recommendations for Fire Safety corrective actions:***

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<p>Immediate</p> <p><i>(the factory should not continue to be occupied until these non-conformities have been rectified):</i></p>	<ul style="list-style-type: none"> <li>• None.</li> </ul>
<p>Short Term</p> <p><i>(Actions that must be incorporated into a Fire Safety Management Plan immediately (1 ~ 2 weeks) and should be a regular activity</i></p>	<ul style="list-style-type: none"> <li>• The minimum clear width of the pathway should be 0.9 meter</li> <li>• Direct route of access to required exits should be provided through stairway which is maintained free of combustibles.</li> <li>• Provide aisle marking with arrow guiding and exit signage on all Evacuation pathways or provided with overhead signage fixed at ceiling level. <ul style="list-style-type: none"> <li>- Exit sign should be posted above the exit door,</li> <li>- Provide directional signs wherever necessary.</li> <li>- All exit doors should be clearly marked for easy identification.</li> </ul> </li> <li>• Provide fire extinguisher at all floors and to keep the record for re filling &amp; properly tagged.</li> <li>• Provide additional firefighting equipment like sand &amp; water buckets near exit or easily accessible area for first phase firefighting.</li> <li>• Fire drill should be conducted quarterly (4 times a year) in existing buildings as detailed under the Fire Safety Plan &amp; should kept record properly.</li> </ul>
<p>Mid Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 weeks)</i></p>	<ul style="list-style-type: none"> <li>• Prepare proper plan and design for one more exit in a way not to exceed the maximum travel distance or if the factory designs to equip with an automated fire alarm, portable fire-fighting system and appropriate standpipe and hose system through the entire building the length of travel should not be exceed 60 meter.</li> <li>• Replace all existing exit doors on evacuation routes, exit doors with side hinged type door, which swing outward and in the direction of travel. Swinging of the door should not constrict the width of below 0.9 meter.</li> <li>• Remove all locking device from all egress door. All exit doors should be open-able from the side they serve without the use of a key.</li> <li>• Provide handrails on both side of each stairway with</li> </ul>

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	<p>height of 0.9m measured from the nose of stair to the top of the handrail.</p> <ul style="list-style-type: none"> <li>• Prepare proper plan and design for 4 hours fire rated barriers with 2 hours fire rated doors at ground floor generator room, which is located at south side near to final exit without proper fire rated barrier and doors.</li> <li>• The egress paths should be illuminated with emergency lighting with power back-up supply &amp; illumination should be a minimum of 10 lux for all corridors &amp; exit doors. Aisles should be provided with a minimum 2 lux.</li> <li>• The stairway should be illuminated with emergency lighting with power back-up supply &amp; illumination should be a minimum of 10 lux for stairway.</li> <li>• Produce design and plan for automatic detection system with automatic fire alarm.</li> <li>• Install Manual activation call point at all exit routes</li> <li>• Automatic alarm systems must be provided throughout the factory; the alarm must be automatically triggered on detection of a fire.</li> <li>• Prepare proper design and plan for dedicated fire pump with alternate backup power supply.</li> <li>• Prepare plan and design for dedicated water storage tank for firefighting operation.</li> <li>• Obtain fire license from issuing authority.</li> <li>• Obtain building approval from issuing authority.</li> </ul>
<p>Long Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 months)</i></p>	<ul style="list-style-type: none"> <li>• Implement the plan and design for one more exit or implement with an automated fire alarm, portable fire-fighting system and appropriate standpipe and hose system through the entire building.</li> <li>• Provide 4 hours fire rated barriers with 2 hours fire rated doors at ground floor generator room, which is located at south side near to final exit without proper fire rated barrier and doors.</li> <li>• Install automatic detection system with automatic fire alarm.</li> <li>• Install dedicated fire pump with alternate backup power supply.</li> </ul>

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	<ul style="list-style-type: none"> <li>• Provide sufficient number of minimum 1.5 inch hose pipe with respect to area and travel distance as per RMG guideline.</li> <li>• Provide dedicated storage tank for firefighting operation.</li> </ul>
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### **(B): Recommendations for Electrical Safety corrective actions:**

<p>Immediate</p> <p><i>(the factory should not continue to be occupied until these non-conformities have been rectified):</i></p>	<ul style="list-style-type: none"> <li>• Over current protection devices (Circuit breakers) should be installed at all distribution panels.</li> </ul>
<p>Short Term</p> <p><i>(Actions that must be incorporated into a Fire Safety Management Plan immediately (a week) and should be a regular activity)</i></p>	<ul style="list-style-type: none"> <li>• All strands cables at exposed ends should be properly soldered / crimped and insulated.</li> <li>• Provide proper separate earthing/grounding to generator. Ensure that generator body frame to have two separate and distinct connections to the earth / ground.</li> </ul>
<p>Mid Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 weeks)</i></p>	<ul style="list-style-type: none"> <li>• 1. Provide updated SLD matching the existing installation at the factory.</li> <li>• 2. SLD to indicate exact positions of all points of switch boxes and other outlets.</li> <li>• 3. SLD to be approved by the engineer-in-charge.</li> <li>• 1. Provide updated Electrical layout drawing prepared after proper locations of all outlets for lamps, fans, fixed and transportable appliances, motors etc.</li> <li>• 2. Drawings to indicate exact positions of all points of switch boxes and other outlets to match existing installation.</li> <li>• 3. As built drawing to be approved by the engineer-in-charge.</li> <li>• All unwanted materials should be removed from Generator room.</li> <li>• Provide rubber mats of adequate size in front of all distribution panels.</li> <li>• Install smoke detection and provide firefighting equipment in the substation and generator room.</li> <li>• 1. Rating of change over switch should be 1.25 times</li> </ul>

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	<p>rating of main incoming circuit breaker</p> <p>2. Select appropriate type of change over switch as per RMG Guidelines.</p> <ul style="list-style-type: none"><li>• Individual Fuse protection should be provided to every 15/20 A socket.</li><li>• 1. All stranded conductors &gt; 6mm<sup>2</sup> to be provided with cable sockets.</li><li>• 2. All stranded conductors &lt; 6 mm<sup>2</sup>, at exposed end should be soldered / crimped.</li><li>• 1. Remove all the inflammable materials from surrounding of electrical circuitry at DB.</li><li>• 2. Ensure that all electric circuitry clean of inflammable materials.</li><li>• 3. Conduct periodic maintenance and maintain the records.</li><li>• The electrical panels to be of metal case and should be marked with “Danger 415 Volts” and identified with proper phase marking and danger signage.</li><li>• Provide proper clearance of 0.8 - 1.0 m in front of all distribution panels/switchboards.</li><li>• Provide cable connections with properly soldered / welded lugs at MDB/DBs. Ensure that all the electrical connections are properly secured with lugs.</li><li>• Select conductors and MCCB/MCB with adequate sizing without exceeding permissible current carrying capacity for insulation.</li><li>• Avoid looping and bunch of cable at MCCB/MCB or bus bar terminal, use individual circuit and over current device for every incoming and outgoing circuit at the distribution boards.</li><li>• Provide circuit diagram /circuit list with proper current ratings and fuse size, marking for DBs identifying end use load, voltage, number of phases.</li><li>• Provide cable joints of porcelain / PVC connectors with PIB tape wound around before placing the cable in the box.</li><li>• Seal the cable penetrations through walls adequately</li></ul>
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	<p>with fire resistive elements.</p> <ul style="list-style-type: none"> <li>• Provide separate earthing connection to electrical equipments. Ensure that earth potential provided for all parts of equipment / installation (other than live parts) and that continuous earth connection is provided back to the main intake supply earth.</li> <li>• Provide adequate earthing to body and doors to all MDBs / DBs. Ensure that all electrical panels provided with proper and separate earth potential.</li> </ul>
<p>Long Term</p> <p><i>(The remedial works indicated must be carried out within a period of 6 months)</i></p>	<ul style="list-style-type: none"> <li>• Modify Area of generator room to meet requirements of Table 4.4, RMG Guideline; the area should be 30 m<sup>2</sup>, or relocate the generator room.</li> <li>• Provide and maintain proper clearance in all sides of generator for ease of maintenance.</li> <li>• 1. Design to have proper segregation of different end used loads.</li> <li>2. Wiring design to have separate and distinct sub-circuits for power and heating system.</li> <li>3. All DBs to be placed conveniently.</li> <li>4. Wiring to be neat, tidy and located near ceiling.</li> <li>• Provide calibrated Ammeters / Voltmeters at distribution boards (MDB).</li> <li>• Each circuit should have a separate neutral (use of common neutral for more than one circuit shall not be permitted).</li> <li>• Seal the cable entry-exit points of (MDB/DB/) s with non-flammable materials. In addition: 1. Ensure that MDB / DB panels / Switchgears to be vermin / damp proof. 2. Ensure all unused holes / openings in DBs to be blocked properly.</li> <li>• 1. Provide the ECC to meet minimum cross-sectional area as per table 4.5.</li> <li>2. Ensure that connections between conductors / equipments provided to durable electrical continuity and adequate mechanical strength and protection.</li> <li>3. The continuous earth connection is provided back to the main intake supply earth.</li> </ul>

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	<ul style="list-style-type: none"><li>• Provide adequate protection against lightning depending on the probability of a strike and acceptable risk levels at roof top of building.</li></ul>
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